

# Jankoba Sambola

iPhone: (513) 290-7136

[mrjankoba@gmail.com](mailto:mrjankoba@gmail.com) [linkedin.com/in/jankoba-sambola/](https://www.linkedin.com/in/jankoba-sambola/)

## SUMMARY

Production & Manufacturing Engineering, Quality Assurance, Quality Control Systems, Lean Six Sigma professional with extensive background and experience that include but not limited to process research & formulation, optimization & cost reduction projects, process & packaging standards, cGMP quality assurance & quality control, logistics, manufacturing & pilot plant operations.

## EXPERIENCE

**ON LINE DESIGN**, Cincinnati, OH

2018 - 2019

**QA Local Master Data, MPD Testing & Enovia Support**

- Created Folders when new Formulation Parts created in ENOVIA or when requested by Packaging Analyst.
- Updated Working Folders with detailed info when FPPs revised in ENOVIA.
- Created Issuance sheets for new Folders & updated Working Folders.
- Verified packing materials are in SAP, if not notify OC LMDC personnel.
- Worked on Optimization & Testing Reduction projects
- Cataloged testing requirements, data collection and reporting
- Conducted statistical analysis & data mining for Reduced Testing
- Derived Trend data from SAP (ZQ70 report) and Making control system
- Organized & setup mini Rheology Lab for Materials, Production & Delivery (MPD) group
- Performed required & needed Rheology tests. (BKU, YR-1 & Paar Physica)

**ADVANCED TESTING LABORATORY (ATL)**, Cincinnati, OH 2014-2018

**MBC Global Oral Care Process, Formulations, CSS & Enovia Support**

- Team member Enovia data migration & transformation plus customer support
- Supported R&D Process & Formulation for Global Oral Care Plants & Technical Centers
- Performed chemical analyses, rheology, stability & quality control tests on in-batch product samples. Tracked, analyzed & stored collected data and calculated results.

**AdVance CONSULTING**, Cincinnati, OH

2005 - 2014

**Oral Care Process, Formulations & Corporate Standards System Support**

- Originated & Processed Technical Standards in the Corporate Standards System.
- Served as Preferred the 2L Vakumix Trainer for P&Gers & Contractors
- Assisted Dentifrice project teams with production documents & records preparation and product batch making.

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**PROCTER & GAMBLE, Cincinnati, OH**

1988 - 2004

**Process Research & Operations, R&D, Logistics & QA ASSOCIATE**

**Oral Care & Beauty Care North America**

- Conducted cGMP Pilot Plant operations/batch making for scale-up models.
- Instructed new & visiting engineers on safe & proper use of cGMP PRL equipment.
- Trained & supervised up to 12 contractors in uploading of technical standards into the Corporate Standards System.
- Served as Leader for integration of Clairol Technical Standards & documents after P&G acquisition.
- Served as Leader of Team Development, Self-Improvement Program & Training manuals.
- Replenished and managed P&G product inventories at customer's warehouse & distribution center.
- Consolidated the Regional Customer Logistics centers around North American to one Logistics Center in Cincinnati.
- Directed & supervised Input of daily operational & inventory data to our proprietary materials management system.
- Ordered, tested and released packaging materials from suppliers based on production schedule & special needs.
- Tracked and evaluated suppliers, contract manufacturers and carrier performance with respect to quality, reliability, & on-time performance.

## EDUCATION

**Bachelor of Science**, Technical Management, **cum laude**,  
Wentworth Institute of Technology, **Boston, MA**

- ***Who's Who Amongst Students at American Universities & Colleges***

**Bachelor of Science**, Marine Engineering  
Massachusetts Maritime Academy, **Buzzards Bay, MA**

***Lean Six Sigma Green Belt***

North Carolina State University/Alamance Community College

**North Carolina Licensed Life & Health Insurance Agent**

## COMMUNITY LEADERSHIP

Past President & Chairman of the Board, Liberian Community of Greater Cincinnati  
[www.cincyliberians.com](http://www.cincyliberians.com)